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Swim Spa Deck Assembly February 2016

Tools required; Screw Gun with #2 square drive and #2 phillips bits
 ½" box end wrench or ratchet

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION.

These guidelines are provided in good faith to help prevent installation problems caused by common errors. A&B Accessories bears no responsibility for installation actions taken or not taken. There are many nuances of installation that A&B Accessories assumes are general construction knowledge to an experienced installer; such nuances are not included in these instructions. Rather, these installation guidelines are strictly recommendations, not intended to serve as a step-by-step, foolproof installation checklist. Selection of an experienced installer is the sole responsibility of the project owner. If you have any questions about installation techniques for your particular project, please call 479-839-2736.

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1. Prepare area where swim spa will be located. Site should be level, free of debris and away from power lines or overhead obstructions. Complete installation of spa prior to assembling deck system. Assemble deck system 24" away from end of spa.
 2. Locate wall sections – bolt side walls to end wall.



3. Attach opposite corner.

4. Install center wall / bolt to end wall. Install diagonal corner braces.
All areas marked with yellow paint should be secured with nut, washer & bolt.



5. Place assembled deck sections on top of wall. Install diagonal braces (4). Install vertical bolts through wall section into deck section.



International Customers – step module is shipped without handrail post installed - Attach handrail post to 1st tier of step, secure with 5/16 x 5 1/2 " carriage bolt.



6. Slide step module next to platform module and secure with hardware supplied – 2 bolts on step side top – look for yellow marking.
7. Place post in pocket provided – **be sure post number matches pocket number.** Install 5/16" x 5 1/2" carriage bolt with washer and hex nut – **finger tighten only.** Install handrail sections with screws supplied– match number on end of handrail to post number.
8. Firmly tighten all bolts from underside of swim spa deck system
9. Install #8 x 1 1/4" stainless steel screws in pre drilled holes where wall meets deck.
10. Locate door knob and install on door of platform module. Remove latch from catch and install 4 ea #4x1/2" screws – screws are packaged with door knob



Slide entire unit to final position around swim spa.